



Punch-laser combination

TRUMPF TCL 6000 3,2 kW Format 1250 x 2500 mm
Steel max.: 8 mm
Stainless steel max.: 8 mm
Aluminium max.: 6 mm

Laser machine

**Salvagnini
L5-30 2KW Fiber
InCl. ADL30** Format: 1500 x 3000 mm
Steel max.: 10 mm
Stainless steel max.: 8 mm
Aluminium max.: 6 mm
Copper max.: 5 mm

2x Tube laser

ADIGE LT FIBER 2 kW Processing capacity max.: 6500 mm
Cut workpieces max.: 3200 mm
Square column to 100 x 100 mm
Stainless steel max.: 5 mm
Steel max.: 8 mm
Aluminium max.: 6 mm
Brass max.: 5 mm
Copper max.: 3 mm

2x CNC Tube cutter

**KALTENBACH
RASACUT SC 3000** Rectangular tube max.: 100 x 100 mm
Round steel max.: Ø 102 mm

3x Bending Press

**TRUMPF TruBend 5130
TRUMPF TruBend 7036
Salvagnini B3-170** Bending length max.: 3230 mm
Pressing force max.: 1700 kN
Reach max.: 430 mm
Sheet thickness max.: 8 mm

Sheet shears

AMADA GPX 630 Cutting length max.: 3000 mm
Dimensions max.: 1500 x 3000 mm
Sheet thickness steel: 0,8 - 5 mm

Notching

AMADA CSW-250 Releasable dimension max.: 200 x 200 mm
Steel max.: 10 mm
Stainless steel max.: 8 mm
Aluminium max.: 6 mm

Press machines

Pressing force: 20 t - 500 t
Table dimensions: 400 x 500 mm
to 1000 x 1350 mm
Sheet thickness max.: 6 mm
Press machines: manual / automatic

Welding machines

Welding processes: 24 boxes with MAG, WIG and spot welding devices

Welding robot

3 x OTC FD-V6 MAG, WIG
Control unit: 6 Axes Arm
Distance between centres: 1400 mm
Working radius 360°

Welding robot

5 x UNIVERSAL ROBOTER UR10 MAG, WIG
Control unit: 6 Axes
Turning diameter: 1300 mm
Working radius 360°

Grinding machine

Costa MD4 Width max: 1150 mm
Length max: 3200 mm
Height: 0,5 – 150 mm

Power coating systems

2 x EISENMANN and GEMA powder coating devices product length max.: 3300 mm
Product width max.: 650 mm
Product height max.: 1300 mm
With 2 changing cubicles and manual cabins

Stainless steel production

sawing, laser etching and welding
round- and surface grinding
cleaning and packing

Extended work bench

Powder coating: Product length max.: 6000 mm
Product width max.: 2300 mm
Product height max.: 2250 mm
Zinc coating: Bath dim. max.: 2800 x 800 x 600 mm

CAD

10 x AUTODESK 2019 2D – and 3D – CAD system spaces for the technical drafting and reworking of your designs. Data can be processed in the following formats:
3D: IPT / STP / IGES
2D: DWG / DXF